



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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648.4708

Job Sheet 184275

5124747



Part-No: 648.4708

Job Qty: 1 ea

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-SWA6A Rev. 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	11/8/18	11/8/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs	11/8/18	11/8/18	0.00	0.00	QC5		
125	DC	1 pcs	11/8/18	11/8/18	0.00	0.00	DC		
130	Packaging	1 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	11/8/18	11/8/18	0.00	0.00	QC21		

Part Op Descriptions: 125 - Photocopy blue file O&OPM-SWA6A Rev.2

9-89

GA175

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	100-Start up Operation	5037670
188-FPSS-1032-1/4	Set Screw	1 Ea (1 ea)	100-Start up Operation	5110495
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	100-Start up Operation	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	100-Start up Operation	5037083
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	100-Start up Operation	5078378
600-1319	Up Decal	1 Ea (1 ea)	100-Start up Operation	
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	1 ft (1 ea)	100-Start up Operation	5047767
SWA6A-1100	Upper Bearing	1 Ea (1 ea)	100-Start up Operation	5070133
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	100-Start up Operation	5122000
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	100-Start up Operation	5043315
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	100-Start up Operation	5053840
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	100-Start up Operation	5097738
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	100-Start up Operation	5093722
SWA6A-400	Thrust Washer	1 Ea (1 ea)	100-Start up Operation	5083628

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	188-FPSS-1032-1/2	1	69	0
	188-FPSS-1032-1/4	1	259	0
	188-FPSS-1032-3/8	1	86	0
	188-FPSS-1032-5/8	1	158	0
	188-FSCS-1032-5/8	4	301	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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600.1319	1	213	0
EL314-SJTOW	1	417	0
SWA6A-1100	1	6	0
SWA6A-1200	1	16	0
SWA6A-1300	1	21	0
SWA6A-1400	1	17	0
SWA6A-1900	12	524	0
SWA6A-2000	4	351	0
SWA6A-400	1	7	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 1:10 PM Dart.lajeunesse.marie

DART
AEROSPACE

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CANADA
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Container No: S124747



Part: 648.4708

Job No: 184275

Serial No/Batch: S124747

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/05/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause		FAULT CATEGORY	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐